# Autonomous wireless sensors for automotive

#### Francesco Orfei

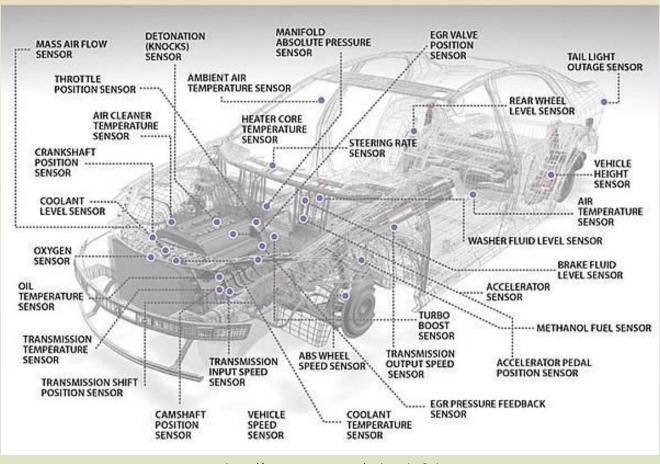
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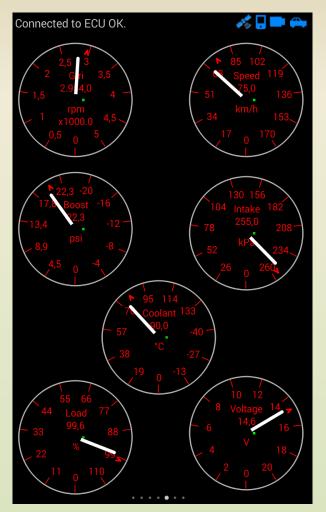
- Why autonomous wireless sensors?
- Power requirements
- Sources of energy
- Hardware development
- Software development
- Tests

#### There are a lot of sensors in a vehicle.



Source http://www.can-cia.org/index.php?id=1691

Some of the sensors are acquired in realtime.





#### ... and this is the result!



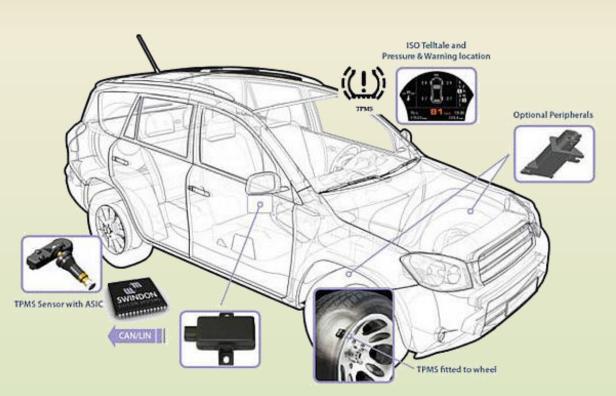


≈ 100 kg of wires

Cost?
Space?
Weight?
Reliability?
Time to assembly?

Fewer Wires, Lighter Cars IEEE 802.3 Ethernet standard will reduce the weight of wires used in vehicles KATHY PRETZ Apr. 2013 http://theinstitute.ieee.org/benefits /standards/fewer-wires-lighter-cars

#### Can we move from WIRED to WIRELESS?



Source http://www.can-cia.org/index.php?id=1691

Which sensor can we move to wireless?

A TPS can be a good candidate!

We need to consider:

- safety concerns for people and for car itself
- in car and car-to-car networking problems.

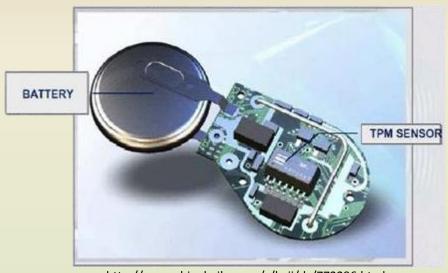


It makes sense to use wireless sensors in replaceable parts.

No wires can be used in some parts of the vehicle.

Losing the communication can impact the performances but not the safety!

#### We don't want wires (and batteries)!



http://www.chinabaike.com/z/keji/dz/772296.html

#### Pros:

- easy to use, light weight
- cheap and reliable
- quite high density of energy
- many size, voltages and capacity

They discharge, even when simply stored and not used.

They need to be replaced: maintenance expenses.

They need to be recycled!

Rechargeable batteries can be an option!

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So... what are we talking about?

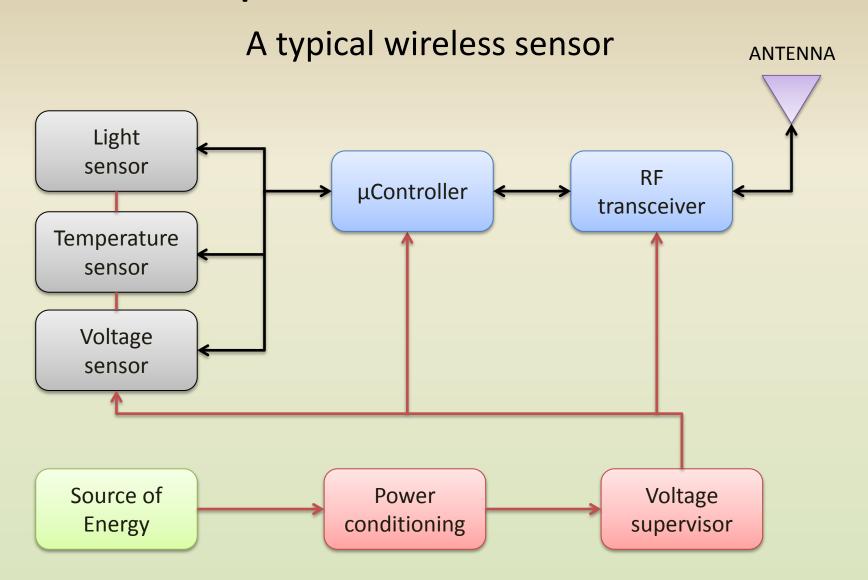
Autonomous 

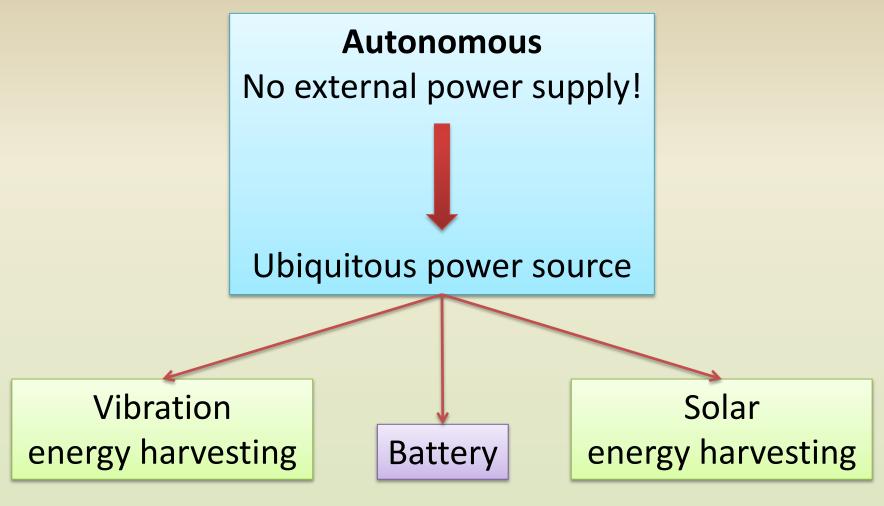
No external power supply

Wireless
 No wires can be used

• **Sensor** It has to be able to do measurements

Automotive It has to be small and low cost





### How much energy is available?

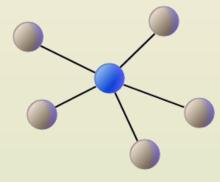
SOURCE	AVAILABLE ENERGY (typical)
CR2032 battery LITHIUM BATTERY リチウムパッチリー3V	240 mAh @ 3.0 V (to 2.0 V)
AAA NiMH battery	900 mAh @ 1.2 V
Vibration energy harvester	???
Solar energy harvester	???

### Low power wireless sensor

Low power RF transceiver

$$P_{RF} \leq 100 \, mW$$

Star topology (typical)



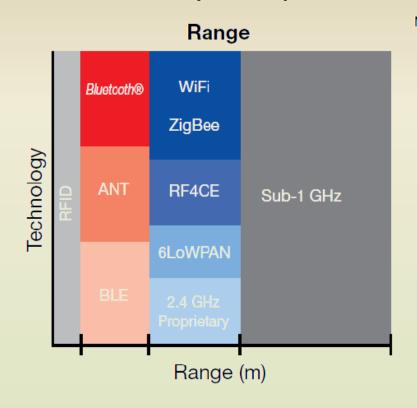
Low duty cycle

 $\delta \leq 1\%$  typical

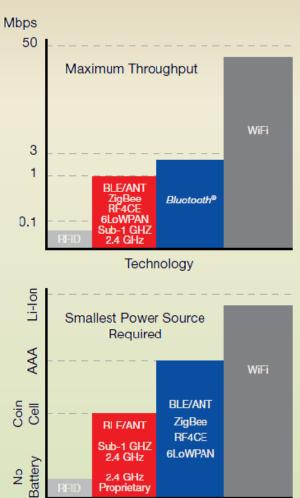
Short range

 $D \le 100m$  typical

### Many low power RF transceiver







2.4 GHz Proprietary

#### **Texas Instruments CC2500**

RF Power: 0 dBm @ 3,0 Vdc 21,2 mA

Datarate: R = 250 kbaud FSK / OOK

 $P_{DC} = 63,6 \text{ mW}$ 

$$E_{SYM} = P_{DC} / R = 254,4 \cdot 10^{-9} J$$

$$\eta_{SYM} = \frac{P_{RF}}{P_{DC}} = \frac{4.0 \cdot 10^{-9}}{254.4 \cdot 10^{-9}} = 15.7 \cdot 10^{-3}$$

#### Microchip Technology MRF24J40

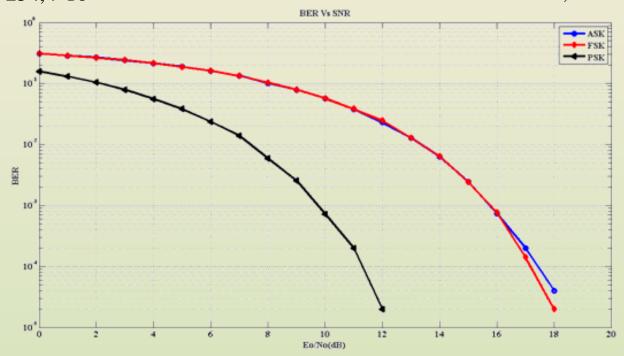
RF Power: 0 dBm @ 3,3 Vdc 23 mA

Datarate: R = 125 kbaud O-QPSK 802.15.4

 $P_{DC} = 75.9 \text{ mW}$ 

$$E_{SYM} = P_{DC} / R = 607, 2 \cdot 10^{-9} J$$

$$\eta_{SYM} = \frac{P_{RF}}{P_{DC}} = \frac{8.0 \cdot 10^{-9}}{607.2 \cdot 10^{-9}} = 13.2 \cdot 10^{-3}$$



### **Sensor (sensing elements)**

• Rain sensor ≈ 100 mJ

• Acceleration sensor ≈ 400µJ

• Pressure sensor ≈ 60 mJ

• Temperature sensor  $\approx 20 \,\mu\text{J}$ 

• Light sensor < 0 µJ

• Sound sensor < 0 µJ

• ...

### 16 bit μController (typ.)

- 16-Bit RISC Architecture
- Low Supply Voltage Range: 1.8 V to 3.6 V
- Ultra-Low Power Consumption
  - Active Mode: ≈ 2.5 mA @ 16MHz
  - Sleep mode + timer: ≈  $0.3 \mu A$
  - Idele mode: ≈ 0.1 μA / MHz
  - Sleep mode: ≈ 30 nA
- 10-Bit 200-ksps ADC
- SPI, UART, Timer...

(Typ. LED 1.6 x 0.8 x 0.6 mm<sup>3</sup>: 10 mA @ 1.8 V)

#### CASE STUDY: TIME DISTRIBUTION OF THE OPERATING MODES

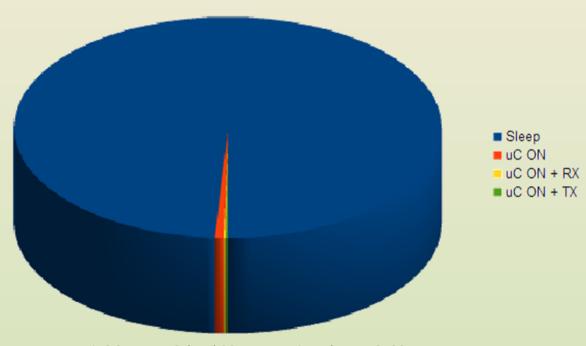
Period: 1 s

μController: sleep mode 0,990 s

µController: active mode 0,007 s

μController: active mode + RX 0,001 s

μController: active mode + TX 0,002 s



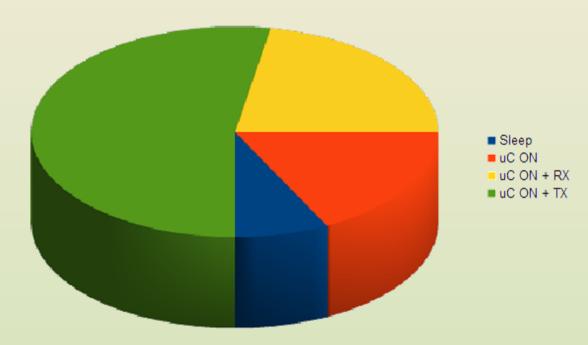
#### **ENERGY CONSUMPTION vs OPERATING MODES**

$$P_{\mathit{TOT}} \!=\! P_{\mathit{\mu\,Controller}} \!+\! P_{\mathit{RX}} \!+\! P_{\mathit{TX}} \!+\! P_{\mathit{SUPERVISOR}}$$

$$P_{\mu Controller} \propto I_{\mu Controller} = 2,4 \, mA @ 16 \, MHz$$
 ,  $270 \, nA \, D - Sleep + WDT$ 

$$P_{TX} \propto I_{TX} = 23 \text{ mA} @ 0 \text{ dBm}$$
  $P_{RX} \propto I_{RX} = 19 \text{ mA}$ 

$$P_{SUPERVISOR} \propto I_{SUPERVISOR} = 7 \,\mu A$$



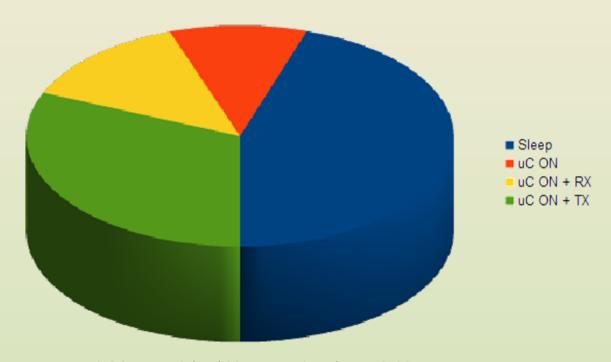
### POWER CONSUMPTION vs OPERATING MODES Period: 10 s

μController: sleep mode 9,990 s

µController: active mode 0,007 s

μController: active mode + RX 0,001 s

μController: active mode + TX 0,002 s



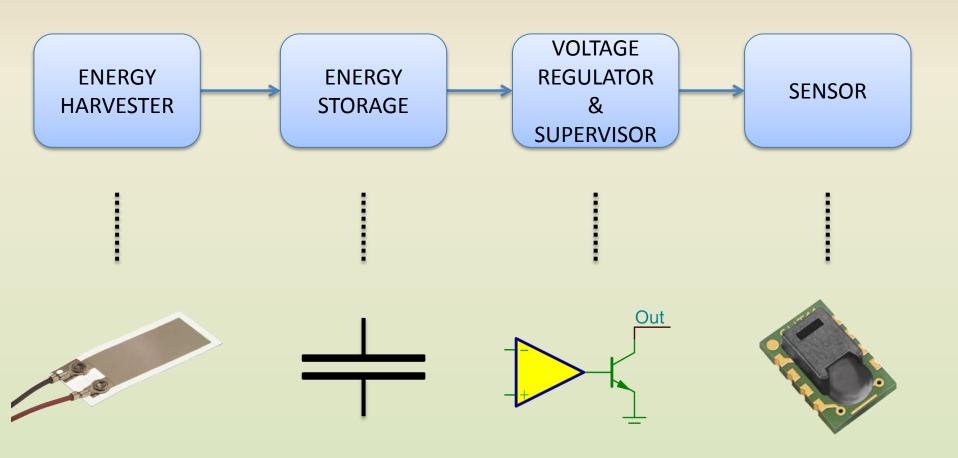
**Automotive** 

- Small few centimeters
- Light few grams
- Low cost
   few euro



It must work with the energy harvested on the vehicle!

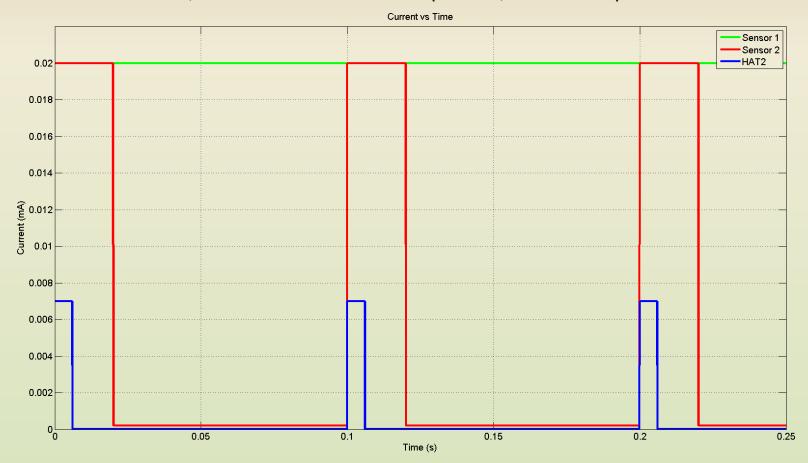
#### **Generic automotive sensor**



Sensor 1: 20 mA constant

Sensor 2: 20 mA rms, 20 ms active mode – 200 μA rms, 80 ms sleep mode

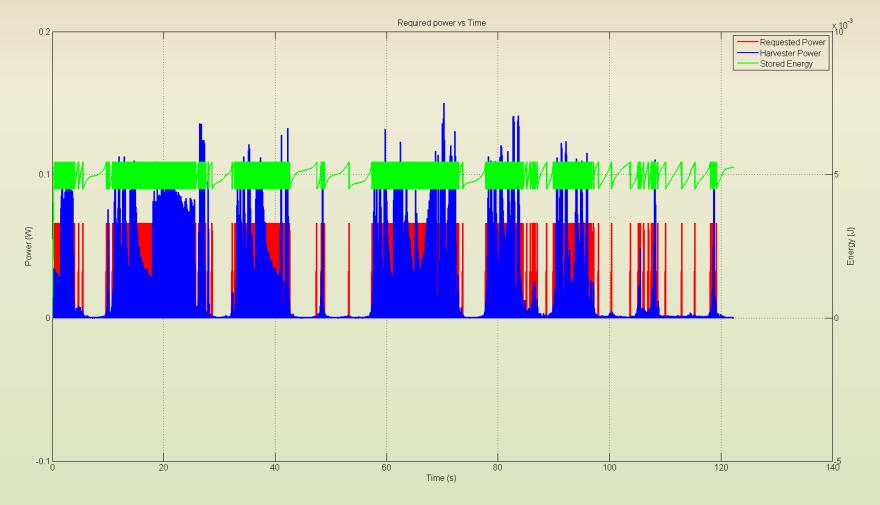
NiPS HAT2: 7 mA rms, 6 ms active mode – 0.6 μA rms, 94 ms sleep mode



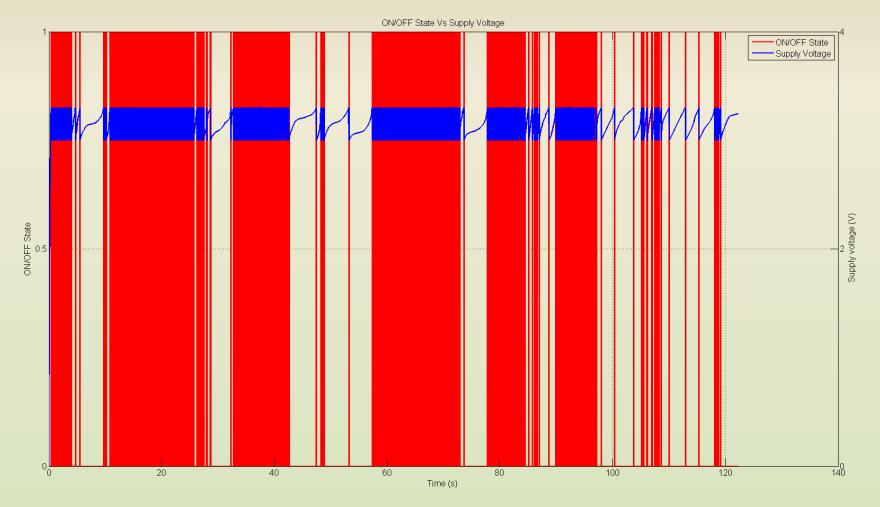
Time series: lap1, y axis

Von = 3.3 V

Capacitor = 0.001 F Voff = 3.0 V



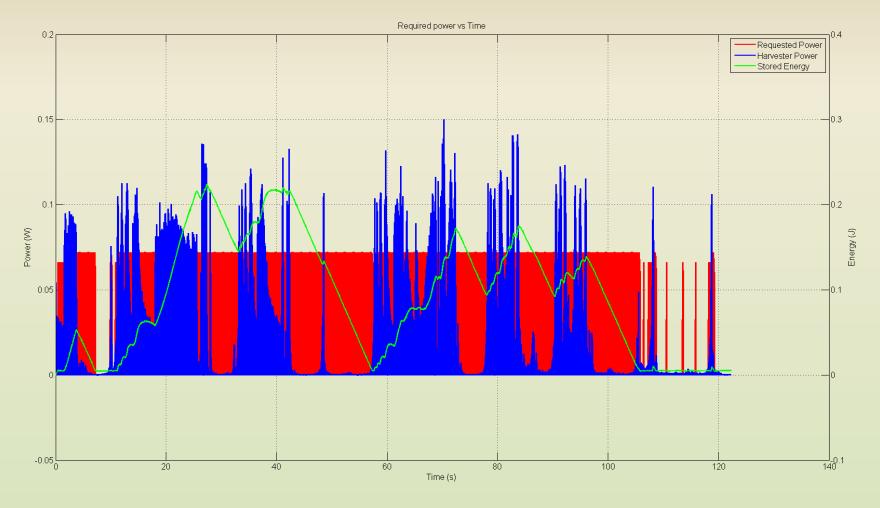
ON Time = 24.636440 s Good Acq. = 0 ON/(ON+OFF) Ratio = 20.149207 % Max Theoretical Acq. = 246



Time series: lap1, y axis

Von = 3.3 V

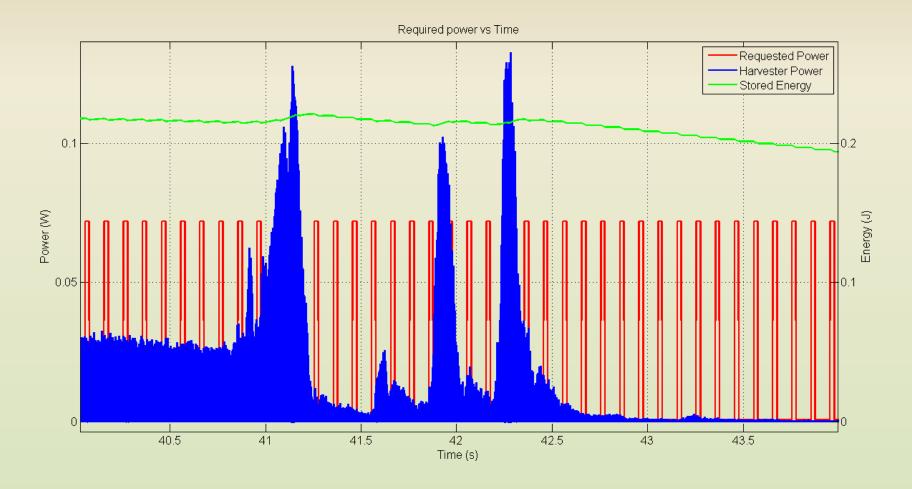
Capacitor = 0.001 F Voff = 3.0 V



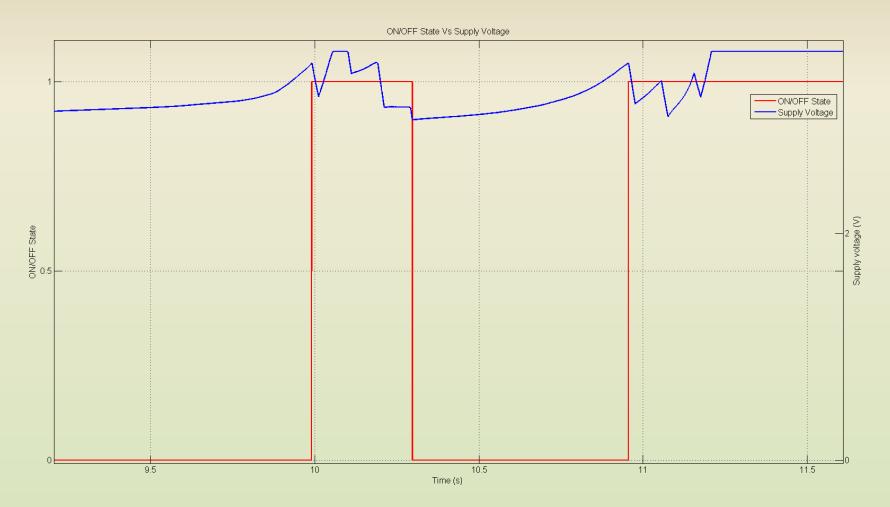
Time series: lap1, y axis

Von = 3.3 V

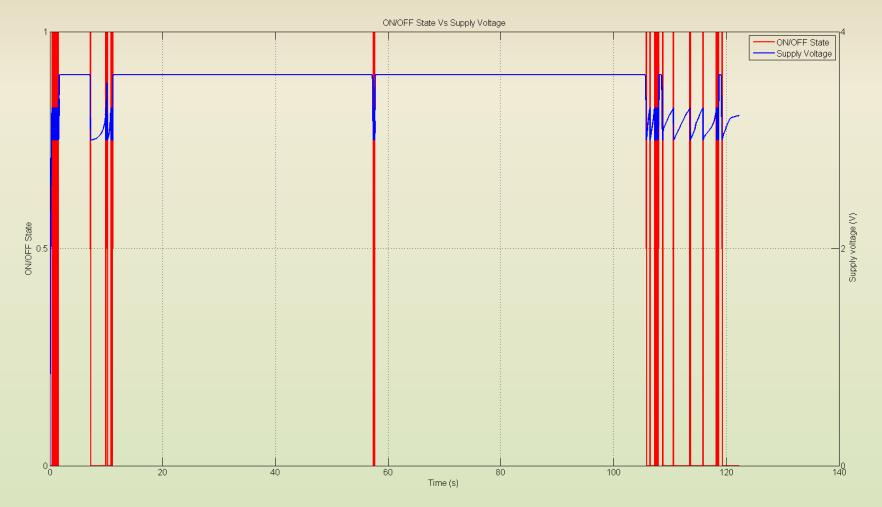
Capacitor = 0.001 F Voff = 3.0 V



ON Time = 102.112380 s Good Acq. = 1016 ON/(ON+OFF) Ratio = 83.513833 % Max Theoretical Acq. = 1021



ON Time = 102.112380 s Good Acq. = 1016 ON/(ON+OFF) Ratio = 83.513833 % Max Theoretical Acq. = 1021

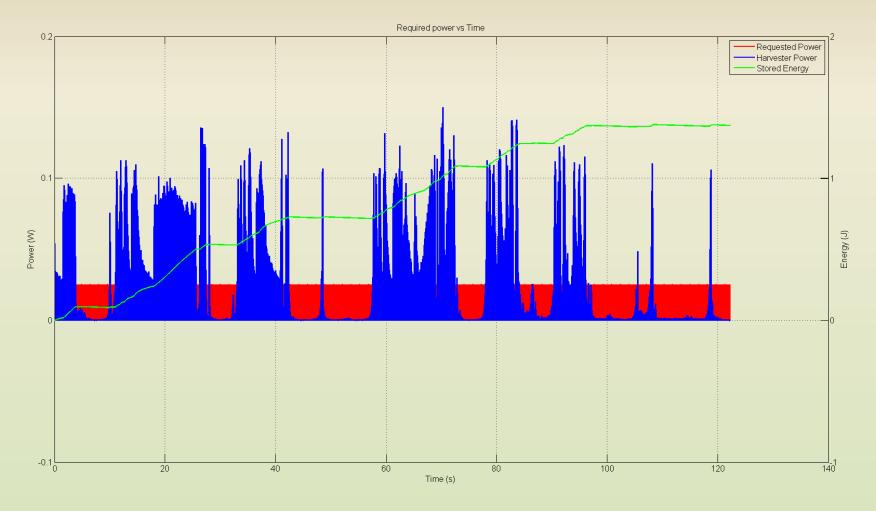


Time series: lap1, y axis

Von = 3.3 V

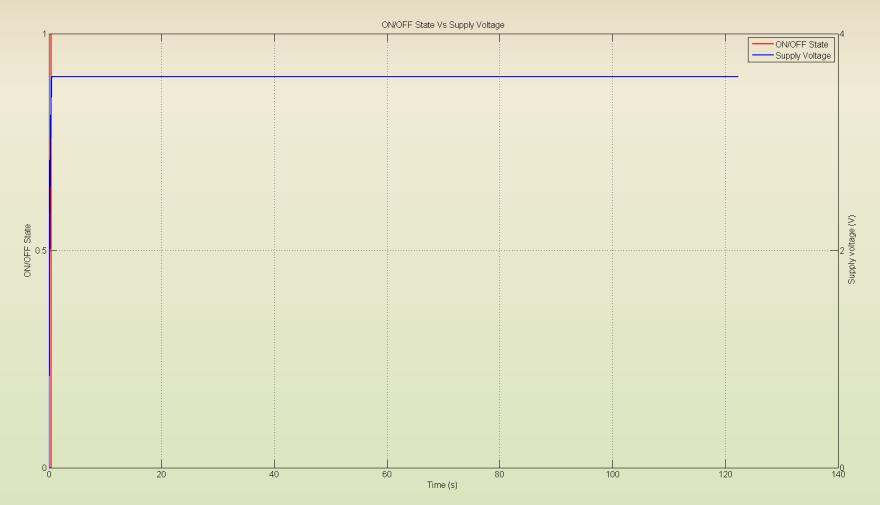
Capacitor = 0.001 F Voff = 3.0 V

NiPS HAT2



ON Time = 121.882280 s Good Acq. = 1219 ON/(ON+OFF) Ratio = 99.682882 % Max Theoretical Acq. = 1219

HAT2

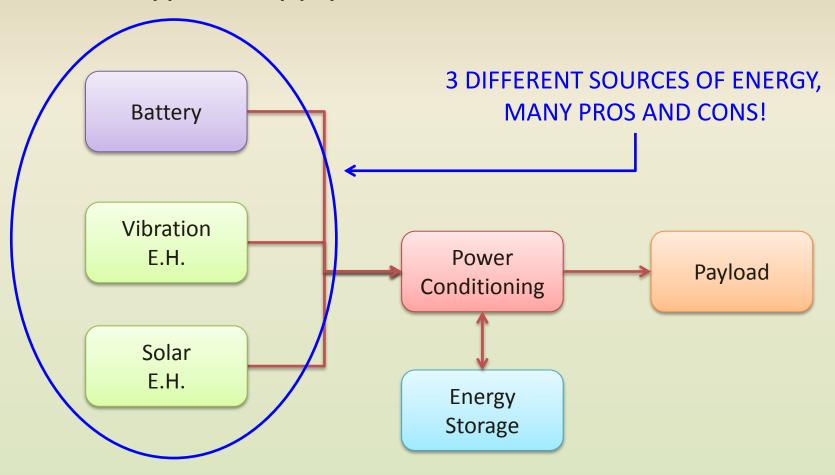


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## Sources of energy

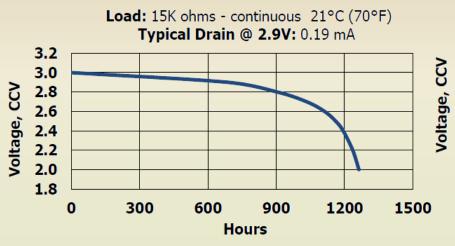
Typical supply chain of an autonomous sensor

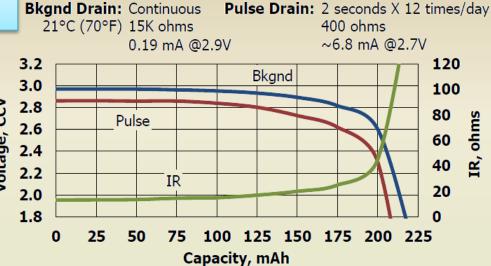


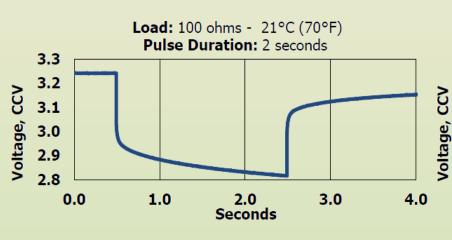
### Sources of energy

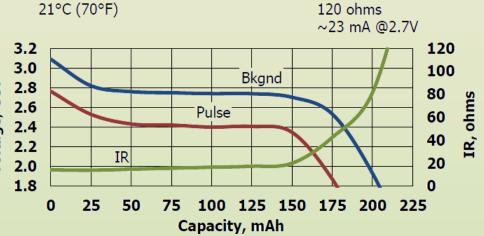
#### Discharge characteristic of a CR2032 battery.

(from ENERGIZER CR2032 datasheet)





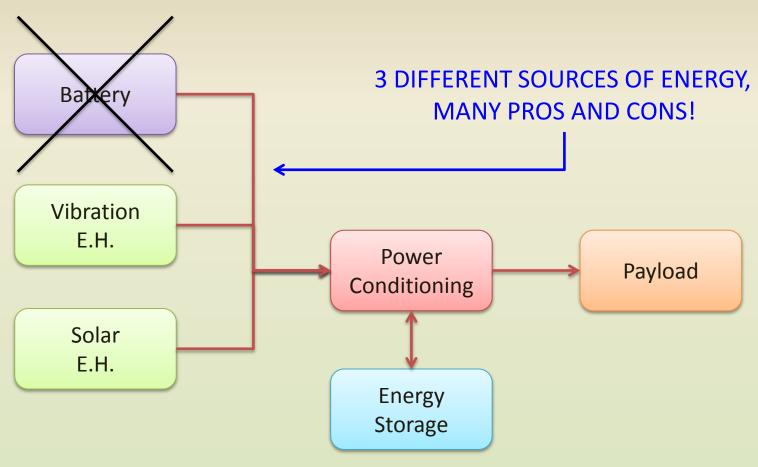




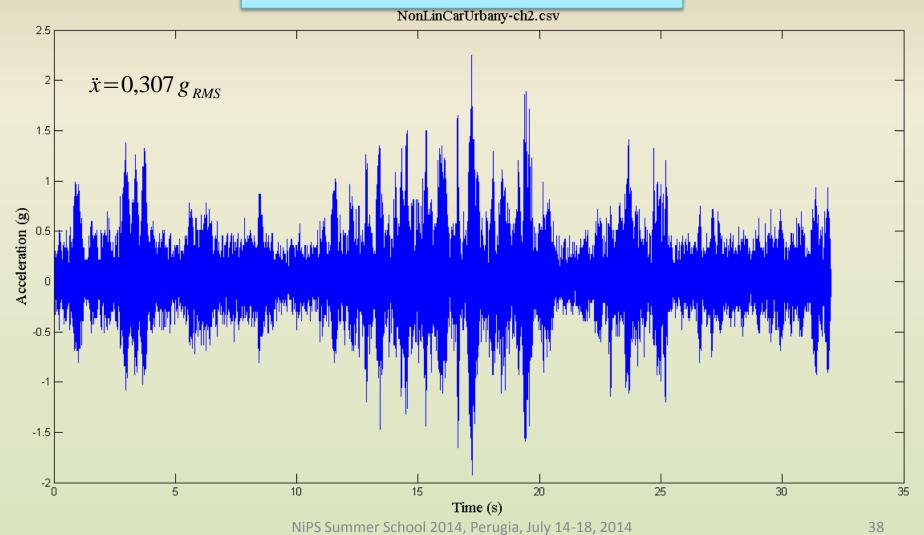
Bkgnd Drain: None

Pulse Drain: 1mSec ON / 14mSec OFF

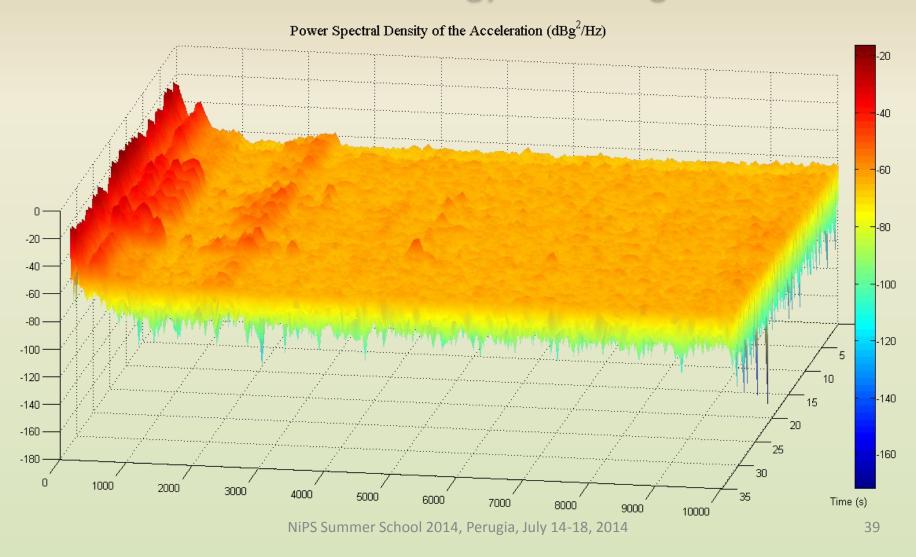
Typical supply chain of an autonomous sensor



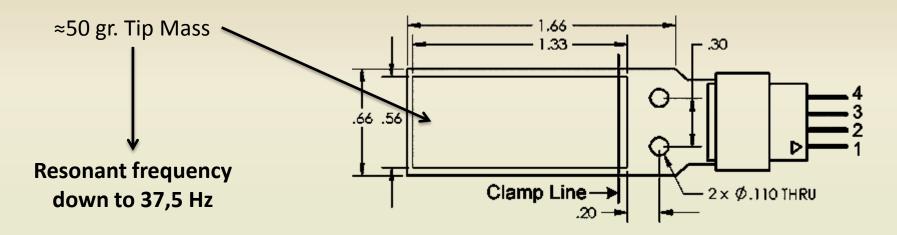
#### Vibration energy harvesting



#### Vibration energy harvesting



#### Piezoelectric Vibration energy harvesting



Harvesting Bandwidth (Hz): 3

Frequency Range (Hz): 80 - 205

Device size (in):  $2.74 \times 0.67 \times 0.032$ 

Device weight (oz): 0.115

Active elements: 1 stack of 2 piezos

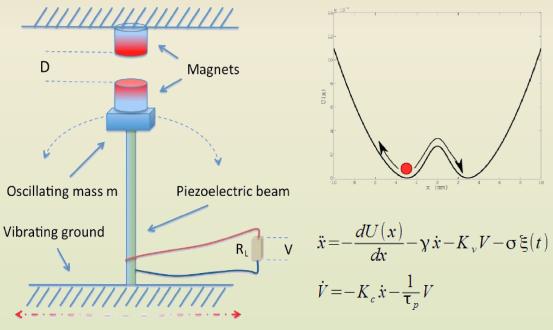
Piezo wafer size (in):  $1.40 \times 0.57 \times 0.008$ 

Device capacitance: 3 - 4 nF

NOT SUITABLE FOR OUR APPLICATION!

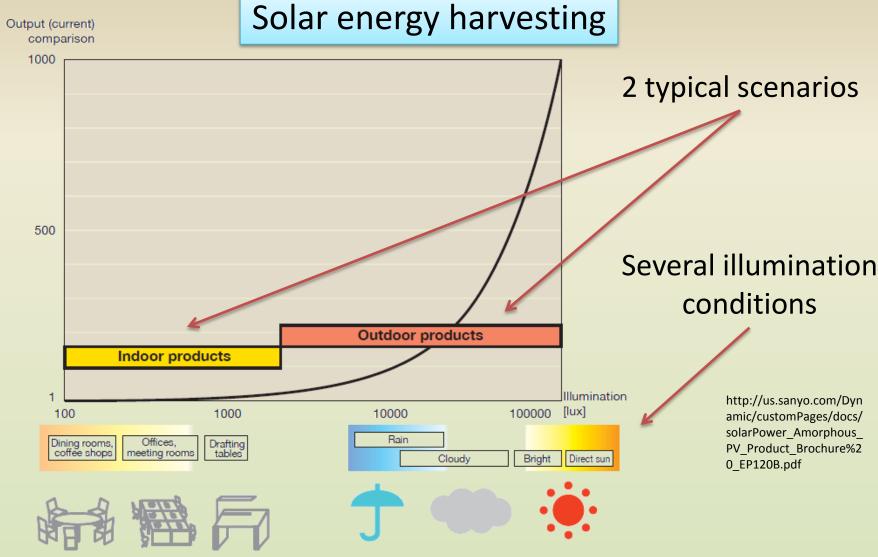


#### Piezoelectric Vibration energy harvesting



·		С	L <sub>p</sub>
	, L. Gammaitoni, " <b>Nonlinear</b> s. Rev. Lett. 102, 080601 (20		Harvesting"

	Linear E.H.	Nonlinear E.H.	
Accel.	0,307	0,302	
$V_{\text{OUT RMS}}$ $R_L = 18k\Omega$	1,966 V	2,160 V	
$P_{\text{OUT RMS}}$ $RL = 18k\Omega$	0,215 mW	0,259 mW	



#### Solar energy harvesting

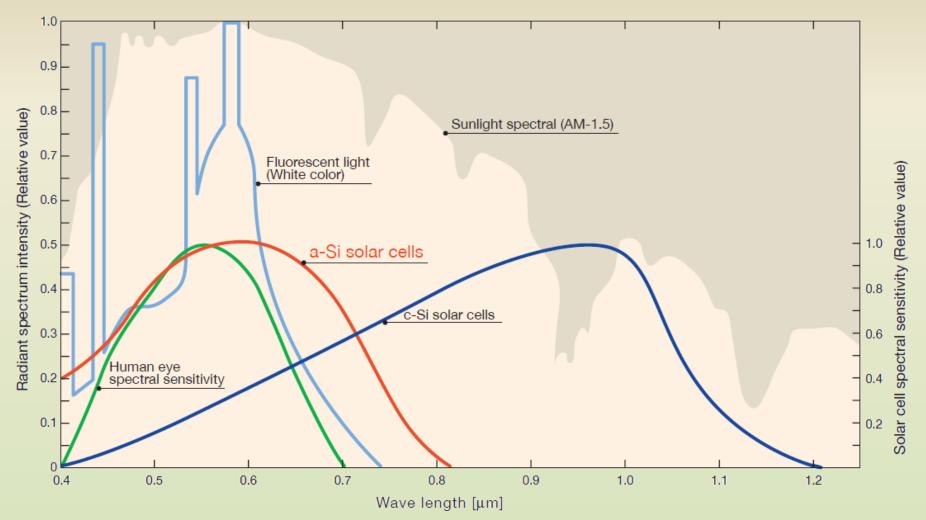
(some definitions)

	Light s		
	Sunlight		Artificial light
AM-0	AM-0 Outer space (solar light at global average revolution orbit)		General-use incandescent light, halogen lamp
AM-1	When the sun is directly overhead (0m above sea level at the equator, vertical sunlight at meridian passage)	Fluorescent light	Daylight, white, and warm white colors
AM-1.5	When zenithal angle (Sunlight angle 0° when sun is directly overhead) is 48.2°.	Electric discharge lamp	Mercury-vapor lamp, sodium-vapor lamp, xenon lamp
Other	AM-2 (when zenithal angle is 60°), etc.		

[Light Source]	[Light Source] Sunlight		Fluorescent light		
Condition	Illuminance (lux)	Condition	Illuminance (lux)		
Direct sun	100,000 to 120,000	Design stand (partially illuminated)	Around 1,000		
Bright	50,000 to 100,000	Office/conference room	300 to 600		
Cloudy	10,000 to 50,000	Restaurants/coffee shops	Below 200		
Rain	5.000 to 20.000				

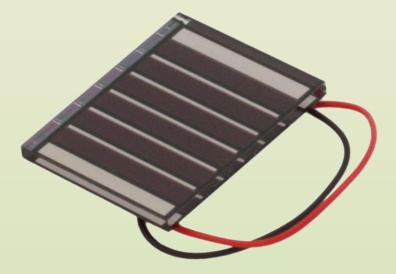
$$P_{(W)} = \frac{Ev_{(lux)} \cdot S_{(m^2)}}{\eta_{(\frac{lm}{W})}}$$

#### Radiant spectrum of light source and spectral sensitivity of solar cells



#### Solar energy harvesting

	Model	100mW/cm <sup>2</sup>		SS-50k lux (Initial)		<b>5</b>	
		Typical operating characteristics (Initial)	Pmax (Vop-lop)	Typical operating characteristics (Initial)	Pmax (Vop-lop)	External dimensions (mm)	Weight (g)
	AM-5308	(1.7V- 68.8mA)	117mW (1.9V- 61.5mA)	(1.7V- 31.1mA)	58mW (1.9V- 29.2mA)	50.1× 47.2★	6.4
	AM-5302	(1.7V- 105.0mA)	181mW (1.9V- 95.5mA)	(1.7V- 47.0mA)	86mW (1.9V- 45.1mA)	31.2X 117.8	16.3
	AM-5413	(2.2V- 16.7mA)	39mW (2.6V- 15.0mA)	(2.2V- 7.5mA)	18mW (2.6V- 7.1mA)	33.0× 23.9★	2.1
	AM-5412	(2.2\/_ 39.8mA)	99mW (2.6V- 35.8mA)	(2.2V- 17.9MA)	44MW (2.6V- 16.9mA)	50.1X 33.1	7.3
	AM-5610	(3.3V- 5.1mA)	18mW (3.9V- 4.6mA)	(3.3V- 2.3mA)	8mW (3.9V- 2.2mA)	25.0× 20.0	2.2
	AM-5613	(3.3V- 31.6HIA)	110mW (3.9V 28.2mA)		52mW (2.0V 13.3mA)	00.1X 3b./	9.8
	AM-5608	(3.3V- 36.0mA)	125mW (3.9V- 32.0mA)	(3.3V- 16.5mA)	59mW (3.9V- 15.1mA)	60.1× 41.3	11.0
	AM-5605	(3.3V- 115.4mA)	401mW (3.9V- 102.7mA)	(3.3V- 52.9mA)	189mW (3.9V- 48.6mA)	62.3X 117.8	32.5



Amorphous Silicon Solar Cell from Sanyo Semiconductor Co., Ltd.

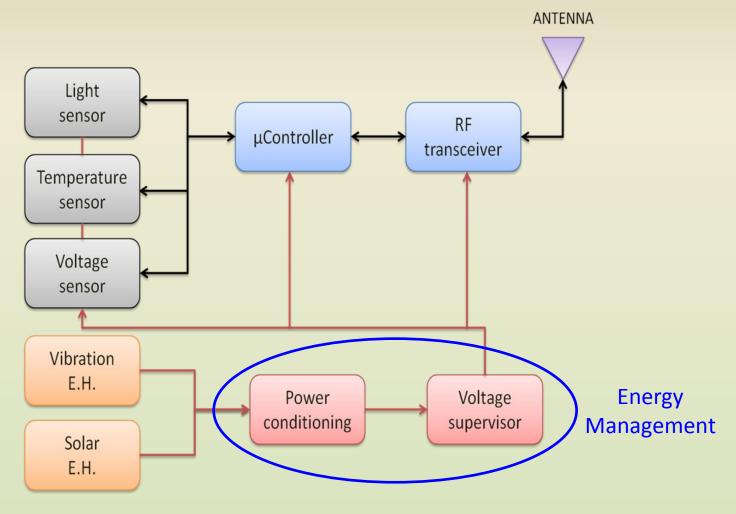
L x W x T: 25,0 x 20,0 x 2,3 mm

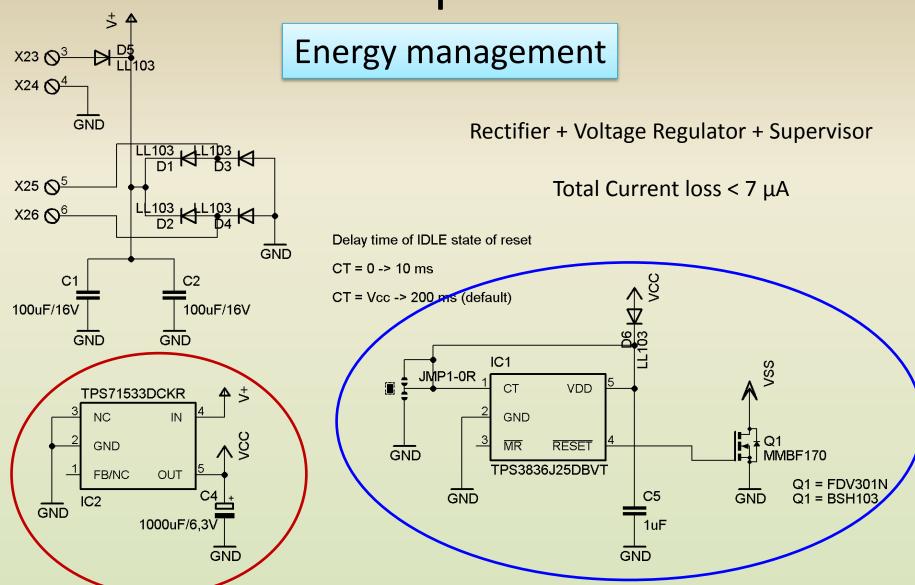
Efficiency: 3,6% @ 100 mW/cm<sup>2</sup>

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What do we have to design?

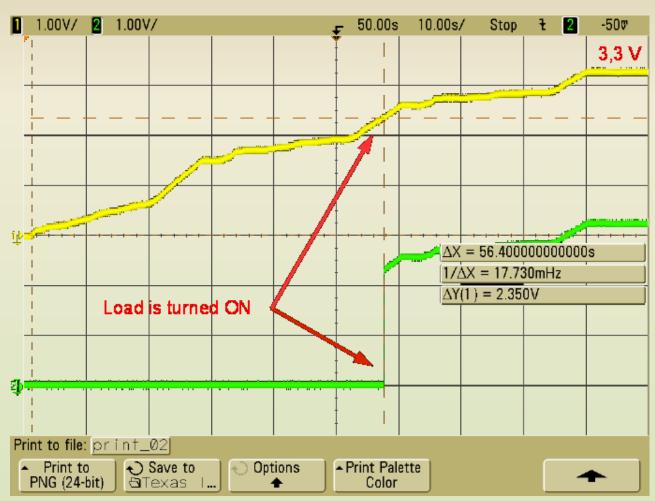




#### **Energy management**

Voltage
across
the storage
capacitor

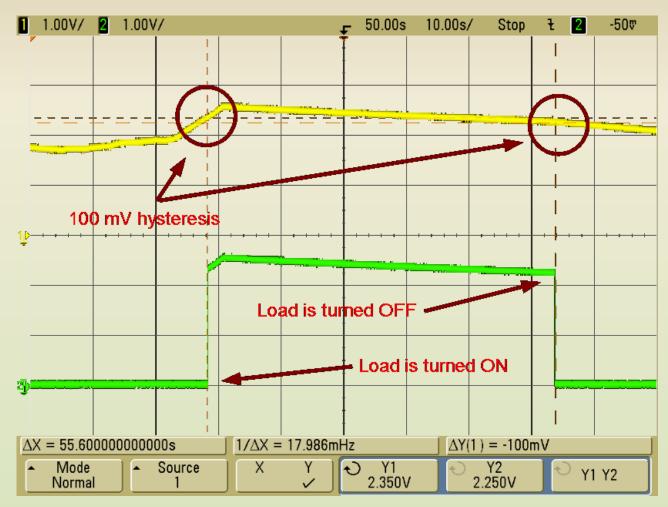
Supply voltage to the load



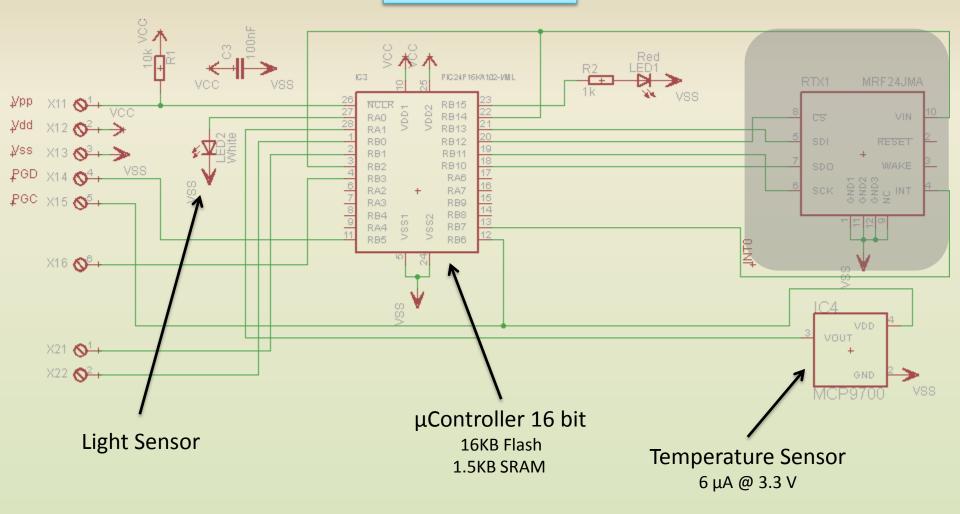
#### **Energy management**

Voltage across the storage capacitor

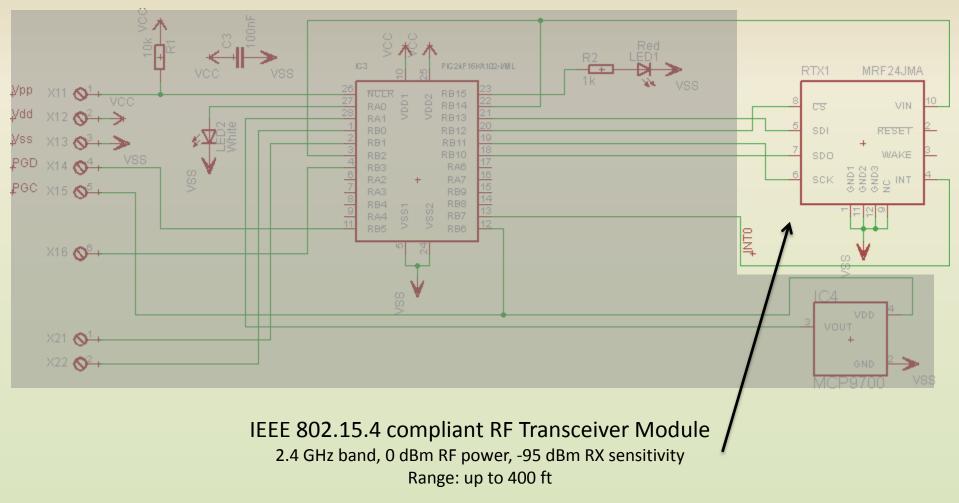
Supply voltage to the load



 $\mu$ Controller

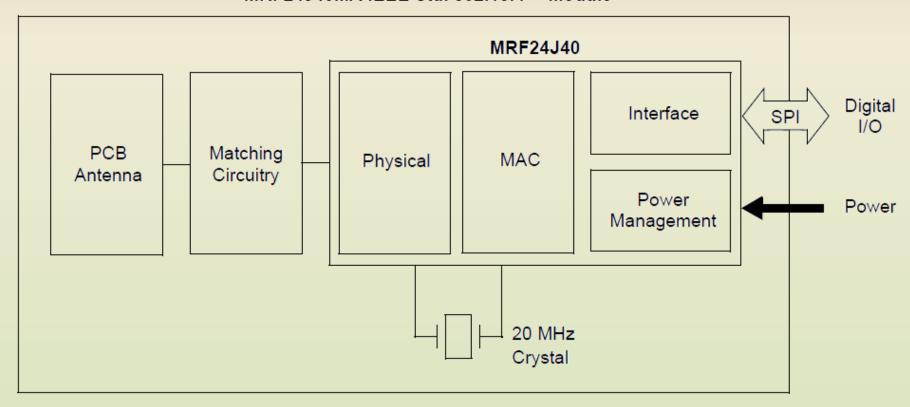


#### **RF Transceiver**



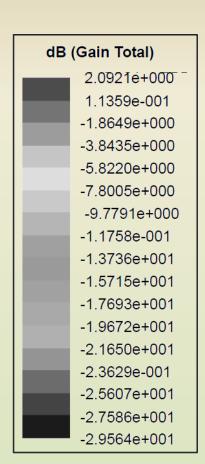
#### **RF Transceiver**

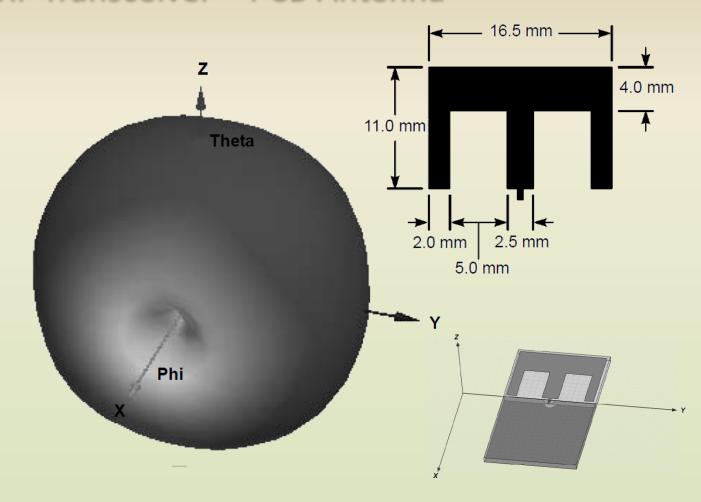
#### MRF24J40MA IEEE Std. 802.15.4™ Module



MRF24J40MA Datasheet - http://www.microchip.com/wwwproducts/Devices.aspx?dDocName=en027752

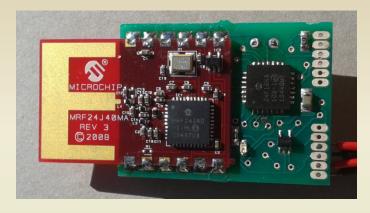
#### RF Transceiver - PCB Antenna





Small Vibration and FV Powered
Wireless Temperature
and Light Sensor
Operating On 2,4 Ghz ISM Band







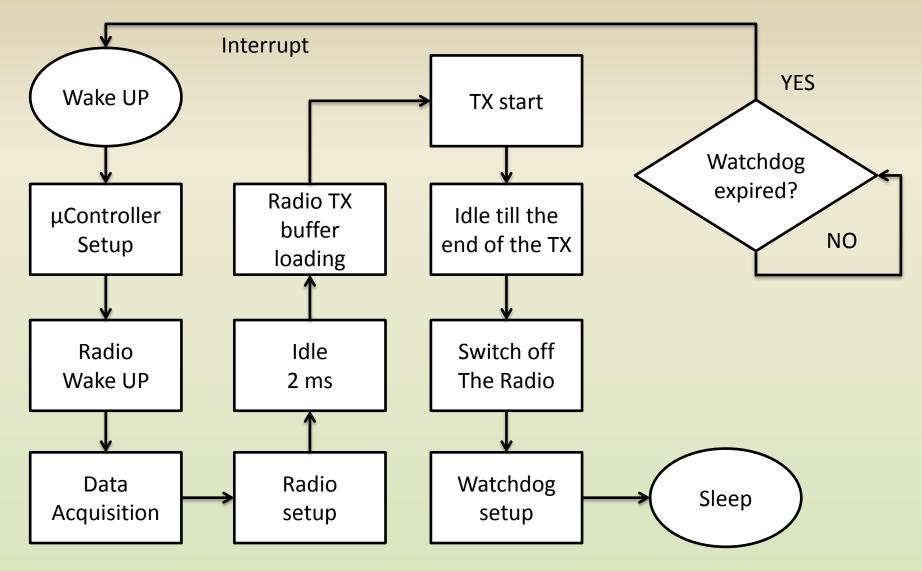
Small enclosure: 60 x 35 x 25 mm

2 solar cells: 20 x 25 mm, Pmax = 8 mW @ 3,9 V 1 piezoelectric non-linear vibrations harvester

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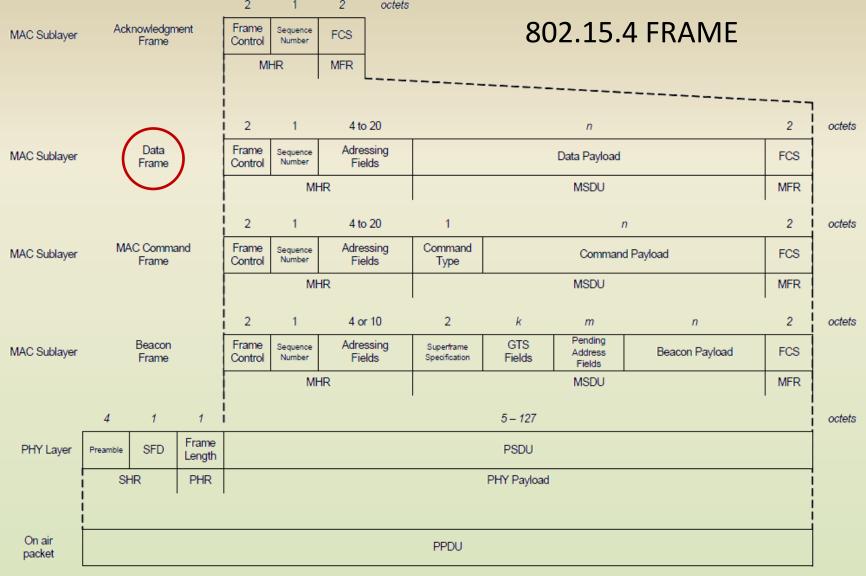
### Software development



### Software development

- Mixed C and Assembly code
- No Operating System
- Each function must be optimized to reduce the execution time
- Peripherals can be switched OFF when unused
- Reduced system clock when possible
- Intense use of timers, interrupt and Idle/Sleep mode
- Smaller code = faster execution? Not always!

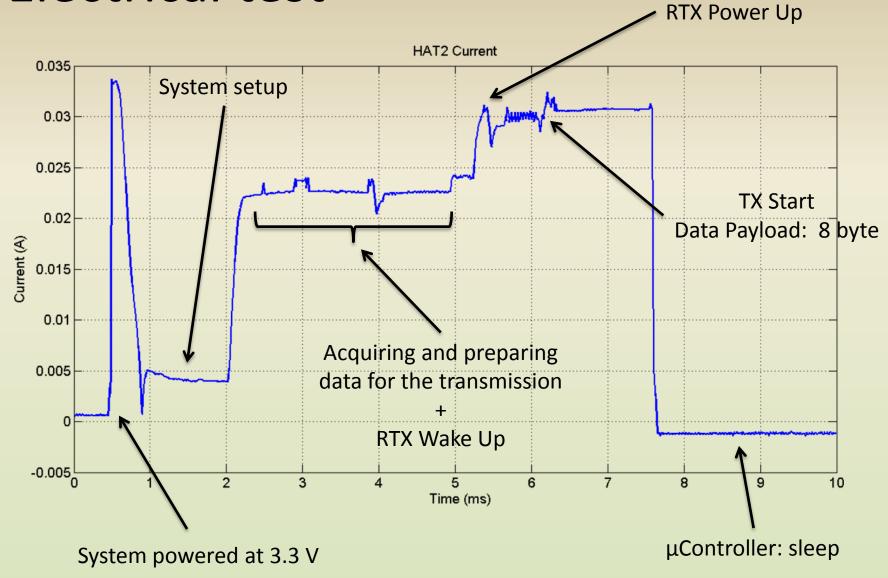
### Software development



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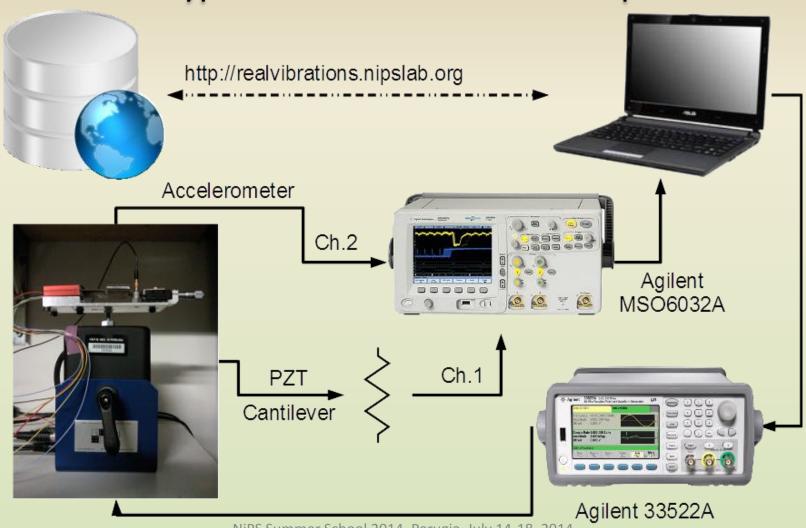
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#### Electrical test



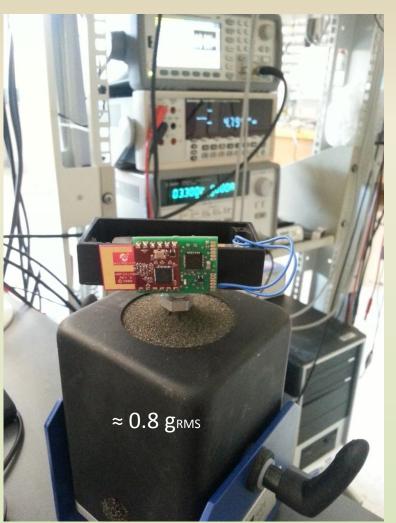
### **Test**

#### Typical vibration E.H. test setup

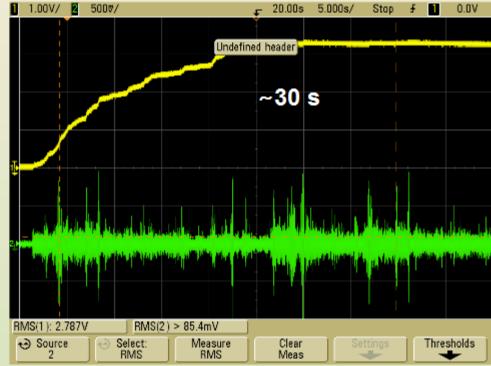


### **Test**

#### Test on the shaker: no solar cells



Real vibrations can be used to evaluate the time required to charge the storage capacitor.



#### Low power sensor nodes

#### 802.15.4 to Bluetooth and USB gateway

Data can be directly received on a computer

